

## Pressurized CF<sub>3</sub>I-CO<sub>2</sub> Gas Mixture under Lightning Impulse and its Solid By-Products

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### ABSTRACT

This paper describes tests results on the CF<sub>3</sub>I-CO<sub>2</sub> gas mixtures as an alternative for SF<sub>6</sub> gas as to be used as insulating medium in high voltage applications. Pressurized CF<sub>3</sub>I-CO<sub>2</sub> gas mixtures are subject under standard lightning impulse voltages at both positive and negative polarities. Under rod-plane configuration, the electrode gap length and gas pressure are varied accordingly. Upon completion of the laboratory tests, SEM and EDX analyses are carried out to assess the solid by-products. It was found that higher gas mixtures provide better insulation strength. In terms of weight, 50% of the solid by-product is found to be iodine.

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## 1. INTRODUCTION

SF<sub>6</sub> is until now regarded as the best gas insulation medium for high voltage applications. However, many studies show that SF<sub>6</sub> greenhouse effects raise concerns to its environmental impact. It is not easily decomposed in atmosphere, and its emission will highly affect the environment. Also, its global warming potential (GWP) is the highest among all available gases, and its production is now restricted under Kyoto Protocol. For these reasons, the usage of SF<sub>6</sub> has to be reduced, and eventually replaced. This scenario has prompt for a lot of investigations on alternative gases or gas mixtures. Fundamental insulation characteristics, such as voltage-time (*V-t*) characteristics, current interrupting capability, thermal conductivity and breakdown strength are investigated and presented by a lot of researchers [1-5].

Trifluoroiodomethane (CF<sub>3</sub>I) is one of the alternatives proposed for replacing SF<sub>6</sub> [6]. However, due to its high boiling property, CF<sub>3</sub>I is mixed with other gases, such as CO<sub>2</sub> or N<sub>2</sub>. As mixing with other gases will likely reduce the insulation properties of pure CF<sub>3</sub>I, a lot of tests have to be carried out before the gas can be fully adopted as the main insulating medium in high voltage equipment.

## 2. RESEARCH METHOD

This section describes the experimental setup used in the research and also the measurement techniques adopted in order to obtain accurate data for the study.

## 2.1. Experimental Setup

The section describes the generation of lightning impulse, gas filling and removal system, as well as electrode geometry and configuration.

### 2.1.1. Lightning Impulse Generation

Standard 1.2/50 lightning impulse is generated by an impulse generator, which capable of producing impulses as high as 400kV. A 50ns rise time capacitive divider was used for impulse voltage measurement. Other measurement equipment includes a digital storage oscilloscope, humidity sensor, and temperature sensor.

### 2.1.2. CF<sub>3</sub>I Gas Filling and Removal System

In order to ensure no gas will be released into the atmosphere, a reliable and leakproof system has to be in place. To realize this reason, a gas filling and removal system made by DILO is used in the experimental setup. The system includes a filter, a compressor, and a vacuum compressor to store the gas in specially-designated gas cylinders.

### 2.1.3. Electrode Geometry and Configuration

Rod-plane electrode configuration is used in this study. The tip diameter of the rod electrode is 1mm, while for plane electrode, the diameter is 90mm, with 5mm radius around its edge. All electrodes are made from brass. The surfaces of the electrodes are mirror finished, to ensure no effect from protrusion which may compromise the test results. The rod electrode is connected to the high voltage supply, while the plane electrode is grounded. To represent various field uniformities, the gap distance between the electrodes can be varied. To achieve this, the ground electrode is vertically moveable in order to achieve the desired gap length. The movement of the ground electrode is controlled by an outside laptop, connected with cable through a compression seal fitting. Using this system, the electrode gap distance can be varied without the need to remove the gas inside the pressure vessel.

## 2.2. Measurement Techniques

This section describes the standard measurement techniques adopted in the experimental study, as well as simulation technique to model the setup.

### 2.2.1. 50% Breakdown Voltage

For this test,  $U_{50}$  for CF<sub>3</sub>I-CO<sub>2</sub> gas mixtures are obtained as according to the Standard [7]. The up-and-down method is used to determine  $U_{50}$  by applying at least 20 impulse shots at a timed interval of 120 seconds.

### 2.2.2. Maximum Electric Field

COMSOL Multiphysics version 4.3a is used to carry out the modelling and electric field computations. The modelling is simplified into a two-dimensional (2D) model instead of a full three-dimensional (3D) model. Even though it is in a 2D model, the accuracy of the simulation results will not be affected. By adopting this technique, memory and processing time will be saved. Axis-symmetric features are used to simplify further the model without affecting the simulation results.

## 3. EXPERIMENTAL RESULTS

In an effort to investigate the effect of gas pressure on the insulation performance of CF<sub>3</sub>I-CO<sub>2</sub> gas mixtures used in this study, only the rod-plane electrode configuration is used for that purpose. This is to ensure that, for all gas pressures, tests that are carried out on the gap length between the electrodes can be extended to the maximum allowable length, while keeping the impulse voltage level at a safe value for the bushing.

As for this test, apart from 1.0bar (abs) of CF<sub>3</sub>I-CO<sub>2</sub> pressure which has been used in previous studies, the pressure is increased to 1.5bar (abs) and 2.0bar (abs). According to Dalton's Law, the partial pressure of each CF<sub>3</sub>I and CO<sub>2</sub> gas mixture is shown in Table, placed according to the corresponding total pressure of the gas mixtures.

Tests were carried out with both positive and negative impulse polarities in a rod-plane electrode configuration. The results are plotted in Figure 1 and Figure 2 across various electrode gap lengths and gas pressures.

Referring to Figure 1, as expected under a rod-plane configuration,  $U_{50}$  for the negative impulse is much higher than for the positive impulse. This is true for all pressures. It can be said that the  $U_{50}$  increases

with the pressure of the  $\text{CF}_3\text{I}-\text{CO}_2$  gas mixture. Careful examination of the difference between 1.0bar (abs) with 2.0bar (abs) under a negative impulse reveals that there is an almost constant increment of  $U_{50}$  with pressure for all the gap lengths involved. An increment of 31kV in  $U_{50}$  can be calculated for 2cm and 3cm gaps, whereas there is an increment of 25kV for the remaining gap lengths.

Table 1. Partial pressures of  $\text{CF}_3\text{I}$  and  $\text{CO}_2$  gases for mixture ratio of 30%-70%

Total Pressure (bar [abs])	Partial Pressure of $\text{CF}_3\text{I}$ (bar [abs])	Partial Pressure of $\text{CO}_2$ (bar [abs])
1.0	0.30	0.70
1.5	0.45	1.05
2.0	0.60	1.40

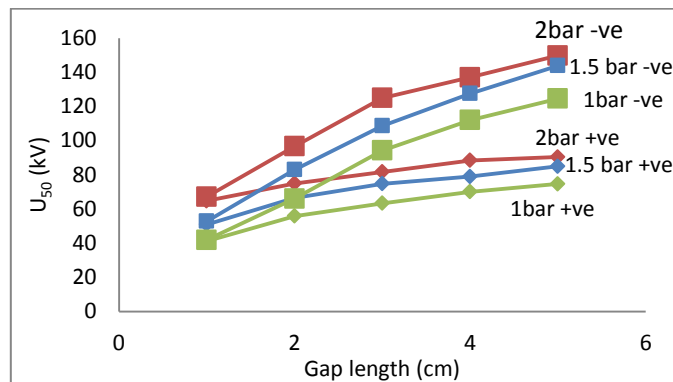


Figure 1.  $U_{50}$  curves for various pressures in relation to gap lengths

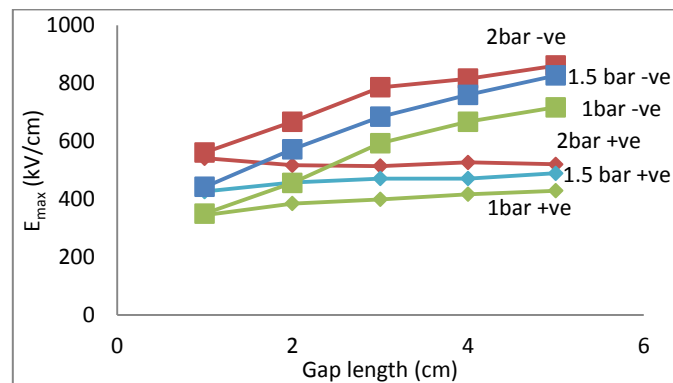


Figure 2.  $E_{\max}$  curves for various pressures in relation to gap lengths

However, under the positive impulse, the relative increase with pressure in  $U_{50}$  is seen to decrease from 1cm to 5cm, with 23.5kV at 1cm, 19kV at 2cm, and only 16kV at 5cm. Generally, it can be said that  $U_{50}$  curves for a  $\text{CF}_3\text{I}-\text{CO}_2$  (30%-70%) mixture in relation to gap length, under a rod-plane electrode configuration, are the same for a pressure of 1 – 2bar.

Since  $U_{50}$  increases significantly with gap length under a rod-plane configuration (negative impulse polarity), which is true for all pressures studied,  $E_{\max}$  will also be increased according to  $U_{50}$  depicted in Figure 2. From 1cm to 5cm, the increases in  $E_{\max}$  are 367kV/cm for 1.0bar, 385kV/cm for 1.5bar, and 300kV/cm for 2.0bar. Considering the increase in  $E_{\max}$  in terms of percentage provides more interesting results: At 1.0bar of pressure, an increment of 105% in  $E_{\max}$  can be calculated, whereas for 1.5 and 2.0bar, there are 87% and 53% increments in  $E_{\max}$  respectively. With this information, it can be noted that for 1.5bar and from 1cm to 5cm gap, the increment in the absolute value of  $E_{\max}$  is higher than at 1.0bar. However, in terms of percentage, the increment is lower than that of 1.0bar.

Under a positive impulse,  $E_{\max}$  curves are almost flat throughout the gap length for all pressures. A slight increase can be observed at 1.0 and 1.5bar, while a very small decrease is observed at 2.0bar. An increase in pressure will increase the  $E_{\max}$  value but the behaviour of the  $E_{\max}$  will be almost the same value for all the gap lengths for all pressures. In general, as with  $U_{50}$ , it can be said that, for a  $CF_3I-CO_2$  (30%-70%) gas mixture,  $E_{\max}$  curves are the same for pressures of 1 – 2bar in relation to gap length under a rod-plane electrode configuration.

#### 4. OBSERVATION ON SOLID BY-PRODUCTS OF $CF_3I-CO_2$ MIXTURES

In this investigation, two samples of electrodes, the rod electrode and plane (ground) electrode have been studied to examine the solid by-products. Figure 3 and Figure 4 show the brownish material on each electrode. In all observations, the solid by-product is more likely to be deposited on the high voltage or energized electrode rather than the ground electrode. The pattern of the solid deposits on both high voltage and ground electrodes are very similar to the damage caused by dc corona in  $SF_6$  gas. Figure 3 shows the solid deposits are much clearer on the surface where the field line is the highest (near the tip of the rod), as explained by Yanallah and Pontiga [8]. This similarity with the dc corona effects has also been reported by Anis and Srivastava [9]. The pre-breakdown phenomena under observed under dc voltage is also generally true under impulse voltages [9].

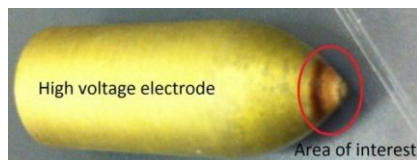


Figure 1. Solid by-products on rod electr

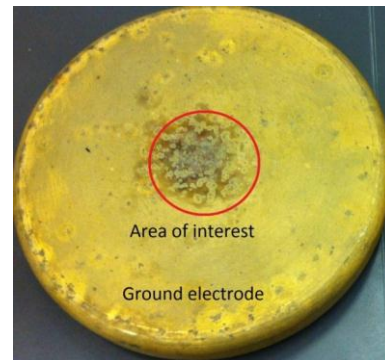


Figure 2. Solid by-products on plane ele

To analyse the solid by-product deposited on the electrodes, two methods are involved, image magnification is carried out using a Scanning Electron Microscope (SEM) and element analysis is done using an Energy Dispersive X-Ray (EDX) Spectrometer. By using these two methods, any element that exists on the surface of the electrodes can be analysed and confirmed.

Scanning electron microscope image for a rod electrode and plane electrode are shown in Figure 5 and Figure 6 respectively. The effects of sparkovers can be seen on both electrodes, in the form of rough surfaces.

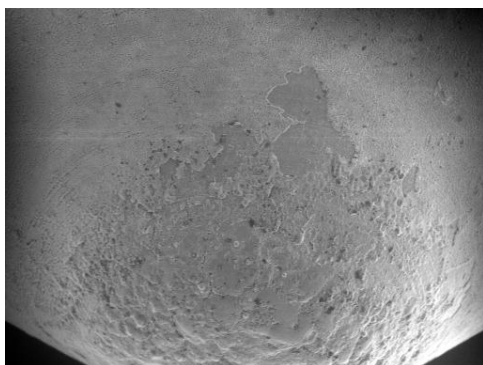


Figure 5. Electron image of rod electrode



Figure 6. Electron image of plane electrode

Figure 7 shows the spectrum analysis on the rod electrode, and Table 2 shows the detected elements in the weight and atomic percentage. Meanwhile, Figure 8 and Table 3 show the results from the plane electrode analysis.

As can be seen from the figures and tables, both rod and plane electrodes contain iodine as the main element. More iodine is deposited on the rod electrode contributing as much as 53.80% of the overall weight, while on a plane electrode, iodine is contributing 41.74%. If there is a solid dielectric between the high voltage electrode and ground electrode, iodine may deposit on the surface of the electrode and will significantly affect the insulation strength of the  $\text{CF}_3\text{I}$  gas, as was reported by Takeda et al. [10], [11].

Based on the above analysis, it is important that efforts towards reducing the amount of iodine are carried out to ensure the insulation strength of the  $\text{CF}_3\text{I}$  gas and its mixtures are kept at the highest level. Other distinctive elements detected by the EDX include carbon and oxygen, which come from  $\text{CO}_2$  gas, as well as copper and zinc, which are the elements in the electrode material consisting of brass.

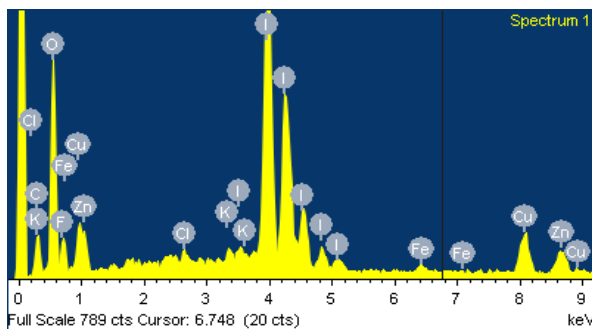


Figure 7. EDX spectrum on a rod electrode

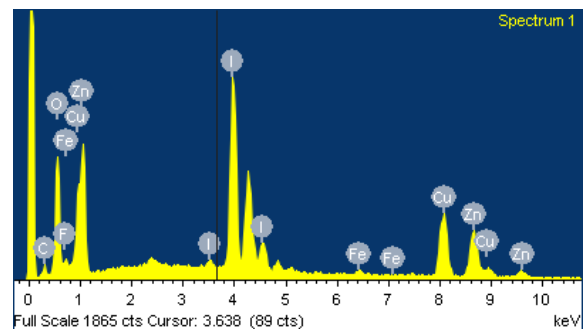


Figure 8. EDX spectrum on a plane electrode

Table 2. Element analysis from an EDX spectrum on a rod electrode

Element	Weight%	Atomic%
Carbon (C)	6.62	22.11
Oxygen (O)	13.54	33.98
Fluorine (F)	6.80	14.37
Chlorine (Cl)	0.48	0.54
Potassium (K)	0.53	0.54
Iron (Fe)	0.81	0.59
Copper (Cu)	9.73	6.15
Zinc (Zn)	7.69	4.72
Iodine (I)	53.80	17.01
Totals	100	100

Table 3. Element analysis from an EDX spectrum on a plane electrode

Element	Weight%	Atomic%
Carbon (C)	3.97	15.96
Oxygen (O)	10.93	32.98
Fluorine (F)	1.46	3.71
Iron (Fe)	0.71	0.61
Copper (Cu)	21.54	16.36
Zinc (Zn)	19.64	14.50
Iodine (I)	41.74	15.87
Totals	100	100

## 5. CONCLUSION

This investigation concludes that higher pressures of  $\text{CF}_3\text{I-CO}_2$  mixtures provide better insulation strength. The study in the rod-plane electrode configuration shows that  $U_{50}$  and  $E_{\text{max}}$  curves along the increasing gap length are the same in accordance with the impulse polarity. However, a smaller standard deviation is observed and calculated for higher pressure, particularly under a positive impulse polarity. Observation on solid by-products of  $\text{CF}_3\text{I-CO}_2$  gas mixtures reveals that iodine is deposited on the electrode along with carbon and oxygen. However, iodine is more of a concern as it takes around 50% of the total

weight of the by-products and has been proven to affect the insulation strength of  $CF_3I$  gas mixtures by previous research.

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