

Arduino based 74-series integrated circuits testing system at gate level

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Article Info

Article history:

Received Sep 13, 2022

Revised Jan 16, 2023

Accepted Jan 25, 2023

Keywords:

74-Series
Integrated circuits
Logic
Logic gate
Testing

ABSTRACT

The goal of this research article is to build and implement a low-cost, user-friendly 74-series logic integrated circuits (ICs) tester that is independent of a computer. Depending on the truth table of the gates and the IC configuration, the logic IC tester will be able to test the operation of the 74 series logic gates (AND, OR, NOR, NAND, XOR) of those ICs. It is feasible to test a range of logic ICs with higher pin widths thanks to the proposed system's usage of an Arduino Mega platform module as a microcontroller, which provides the ability to connect 54 programmed logic inputs or outputs. The versatility offered by this design and the use of a personal computer allow for the reprogramming and updating of the logic IC functional tester. Any 74-series ICs testing outcome will be shown on liquid crystal display (LCD) at the gate level. The logic IC functional tester was successfully constructed and operates flawlessly.

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1. INTRODUCTION

One of the most crucial technologies for our needs is automation, which is crucial to the development of the world's intelligent systems. In order to simplify and better organize the daily lives of thousands, automatic systems have been proliferating all over the world [1]. This study will offer a logic integrated circuit testing system with the capacity to perform gate-or unit-level tests [2]–[5].

The testing technology is far behind the manufacturing and design technologies, according to research related to the international technology roadmap for semiconductors (ITRS) [6], [7]. The quality and quantity will deteriorate if the testing technology stays the same [8]. The increasing rate of manufacturing technology is different from the tester's testing capability.

The major goal of the logic integrated circuits (ICs) functional tester research is to build a straightforward, reasonably priced system that can test logic IC functionality for fabrication, laboratory, or maintenance applications with the ability to update the database [9], [10]. The system has a user-friendly communication interface, which enables people without programming experience to create tests and utilize the system rapidly and effectively [11]. The system can also be utilized independently, without a computer interface. Additionally, the system will offer data storage so that users can access the result as a reference. The tester system can be used with common flip-flop ICs and ordinary transistor-transistor logic (TTL) basic gates [12].

The IC testers available in the market today are not flexible to re-programmed according to the users' needs. Therefore, construct an IC tester which is affordable and user-friendly has been done in this research. The goal is to provide a reasonably priced IC tester for gate-level testing of 74-series TTL logic

ICs. The test procedure will be based on the truth table of the ICs gates, and this will enable the identification of any malfunctioning ICs gates or units. Additionally, the IC tester needs to be simple to use, small, light, portable, and power efficient. The provision of an IC tester in a portable form that is simple and practical to transport is the second goal of this study. In addition, we wish to build an IC tester which provides results easily to the users. Nowadays, almost all desktop and laptop personal computers (PC) available on the market have universal serial bus (USB) connections. So, the motivation is to provide an IC tester with capability to program by the USB interface communication port. The USB provides a single, standardized, easy-to-use way to connect to a computer [13], [14].

Instead of operating over a continuous range of signal amplitudes, digital ICs only function at a few predetermined levels or states. Computers, computer networks, modems, and frequency counters all employ these components [15], [16]. The basic building blocks of digital ICs are logic gates, which operate on binary data, or signals with only two distinct states known as low (logic 0) and high (logic 1) [17]–[21].

2. METHOD

The system's flowchart, which is depicted in Figure 1, essentially explains in detail how the system operates. The algorithm and software were created in accordance with this flowchart of the testing procedure. Additionally, according to this flowchart, the first step is entering the IC No. or four times letter A (AAAA) for unknown ICs, after which the system checks to see if the IC is already in its database. If it is, testing the IC will begin based on the truth table of the ICs gates. Alternatively, if the user enters AAAA for unknown ICs, the system will check the first gate for all ICs in the database, after which the user will select the IC.

The source code for the Arduino was created using the flowchart as a guide. The microcontroller will then be programmed with the source code following that. To ensure that the IC tester functions properly and efficiently, testing and calibration will be conducted. If errors are discovered, they will be investigated and fixed.

If the user enters the wrong number, the outcome will be displayed on the liquid crystal display (LCD) as (IC not found or IC not work), according to the flowchart. If the user does not know the IC No., the must enter (AAAA), in which case the system will attempt to find the IC No. by applying the truth table on the first gate only for All ICs in the database. Once the system has located the IC No., it will test the IC in question based on the No. that has been discovered.

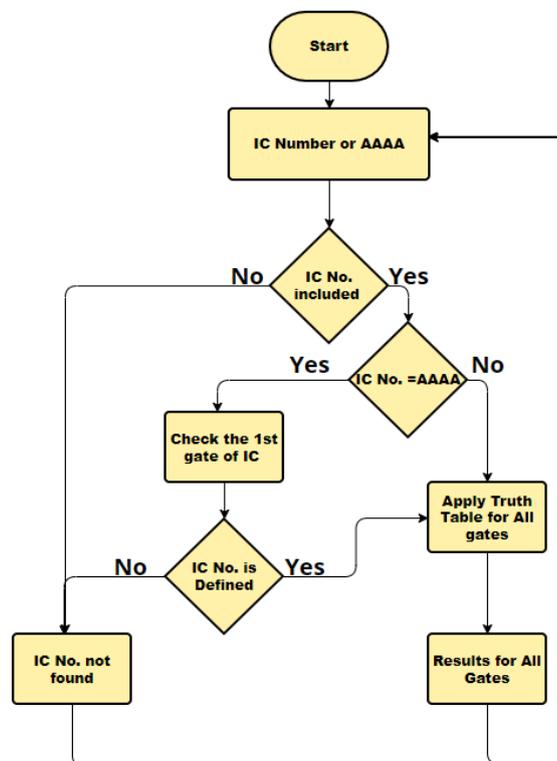


Figure 1. Flowchart of the system

As shown in Figure 2, the ICs 7400, 7408, 7486, and 7432 have the same pin configuration for inputs and outputs pins with two inputs and one output for each gate, but the IC 7404 pin configuration is completely different as well and has one input and one output for each gate. The system must have the flexibility to reprogram each pin as input or output depending on the pin configuration of the IC under test.

Therefore, once the user inputs the IC No., the system will reprogram the pins in accordance with the IC No. The system will next apply the truth table of each gate to test whether it operates under appropriate conditions or not. As an example, Figure 3 shows the truth table that the system applies to each gate.

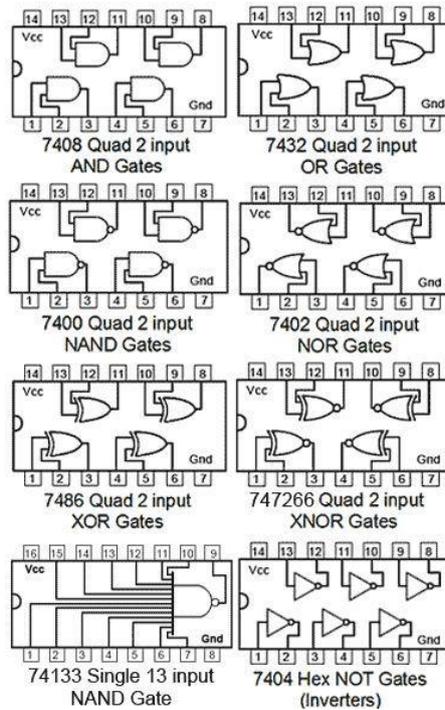


Figure 2. 74-series logic ICs pin diagram (examples)

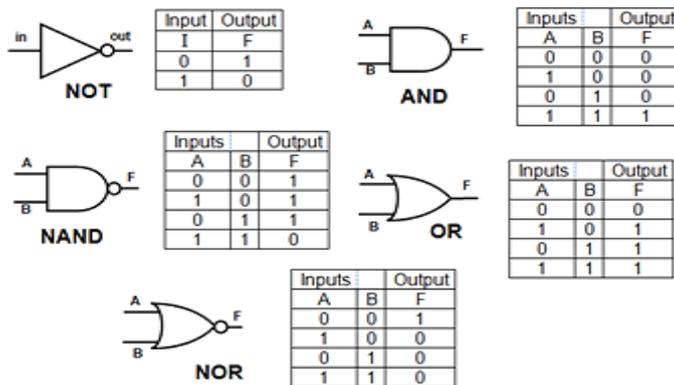


Figure 3. Logic gates truth tables (examples)

The system’s block diagram is depicted in Figure 4. The system is composed of four main blocks, the first of which is the Arduino Mega platform module [22], which serves as the system’s primary microcontroller. The Arduino Mega is a cheap platform with capability to connect 54 programmable logic inputs or outputs (from pin 0 to pin 53), and this feature makes it possible to test a variety of logic ICs with larger pin sizes [22].

The second block represents the IC holder socket; in this instance, the system has 40 pins for the IC holder, all of which are connected to the logic pins, making it simple to connect any IC of any size to the Arduino Mega platform and possible to quickly swap out the IC in question to test an alternative IC. The third block represents the 44 matrix keypad [23] where the IC number can be entered or (AAAA) for an unidentified IC number. The fourth block is a 16x2 LCD module [24], [25] with an 11C/12C serial converter to display the IC testing results. Depending on the gate level test, the results will appear for each gate as either “OK” or “NOT OK” depending on the truth table for that gate.

The circuit diagram for the IC testing system is shown in Figure 5. This circuit consists of an Arduino Mega platform acting as a microcontroller connected to a 40-pin IC holder, a 4x4 keypad for entering the desired IC number for testing, a 16x2 LCD module displaying the results for each gate of the IC, an IC holder, and a battery for providing 9 volts of power. The device’s final working prototype is seen in Figure 6 installed on the same box.

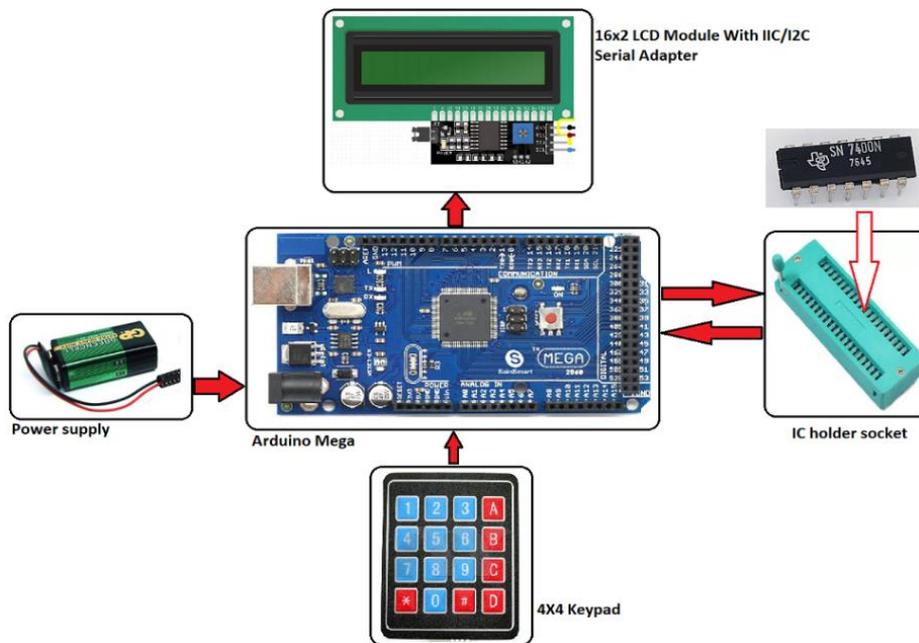


Figure 4. Block diagram of the system

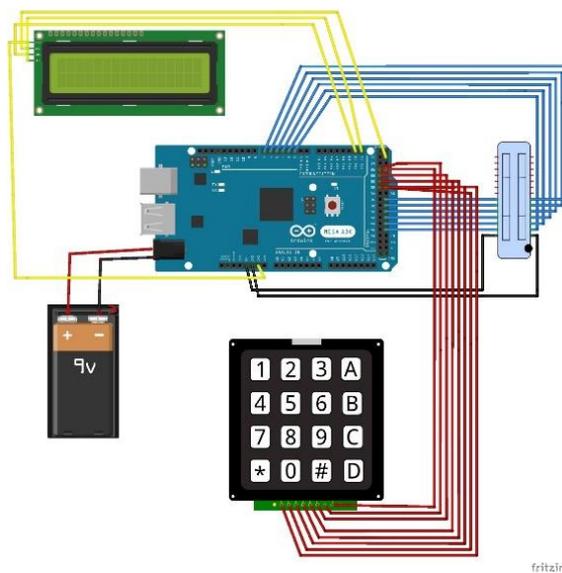


Figure 5. Circuit diagram of the system

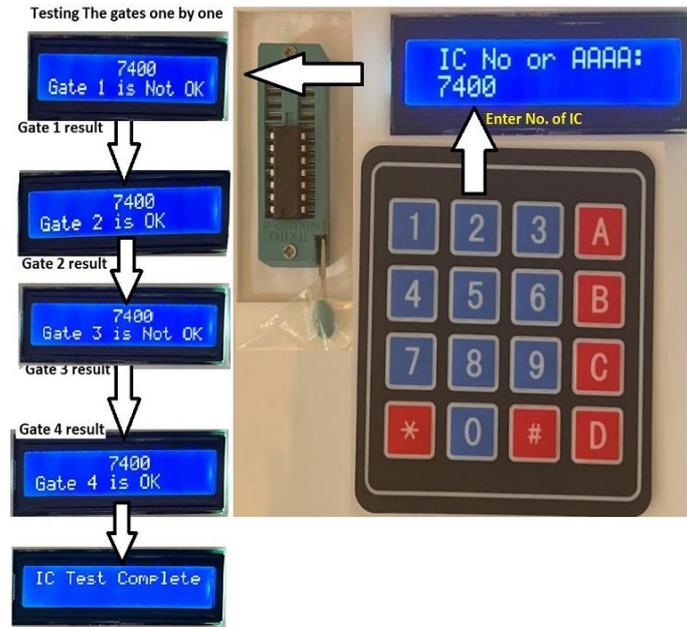


Figure 6. 7400 IC test with 1st and 3rd gates not work normally

3. RESULTS AND DISCUSSION

The system has been put through a variety of logic IC tests, and the results demonstrate the system’s great accuracy for testing these ICs at the gate level. The test findings were as: testing of the 7400 logic IC (quad 2-input NAND gate IC) with defective first and third gates and normally functioning second and fourth gates is shown in Figure 6. Figures 7, 8, and 9 depict the testing of the quad 2-input NAND gate IC (7400), the quad 2-input NOR gate IC (7402), and the hex inverter gate IC (7404). Figure 10 depicts the outcome if the user enters (AAAA), at which point the system will check and identify the IC No. and begin checking the gates of this IC one by one, and in this case, the IC No. result was 7410 (triple 3-input NAND gate). All of the logic 74-series integrated circuits (ICs) that have already undergone good testing by the system are shown in Table 1.

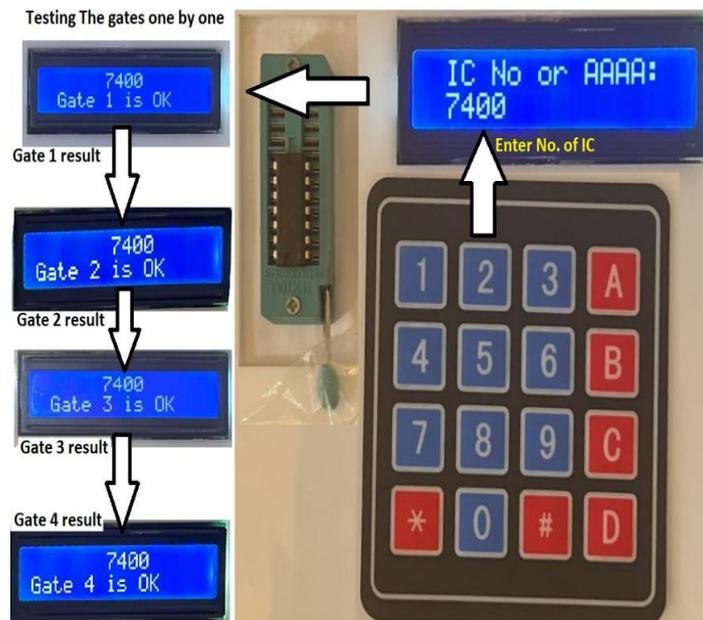


Figure 7. 7400 IC test with all 4 NAND gates work normally

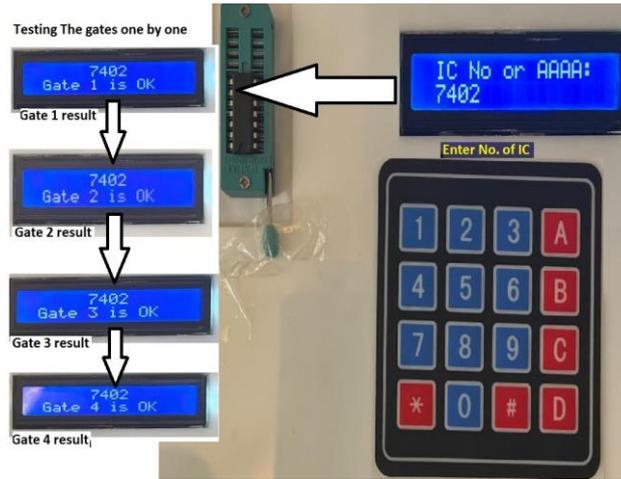


Figure 8. 7402 IC test with all four NOR gates work normally

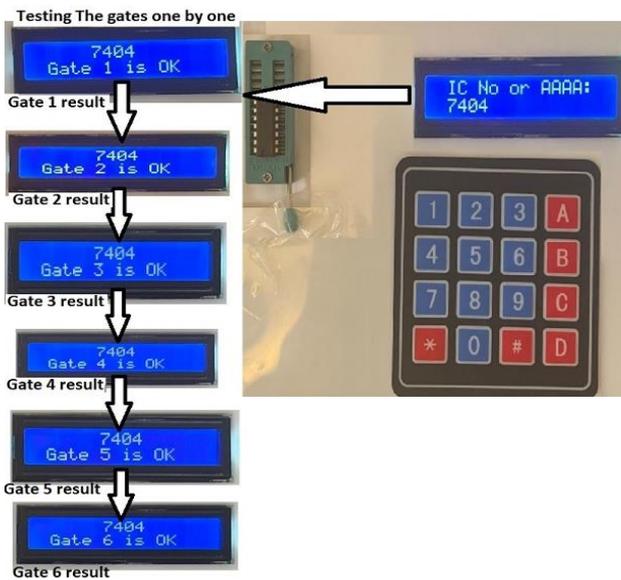


Figure 9. 7404 IC test with all six NOT gates work normally

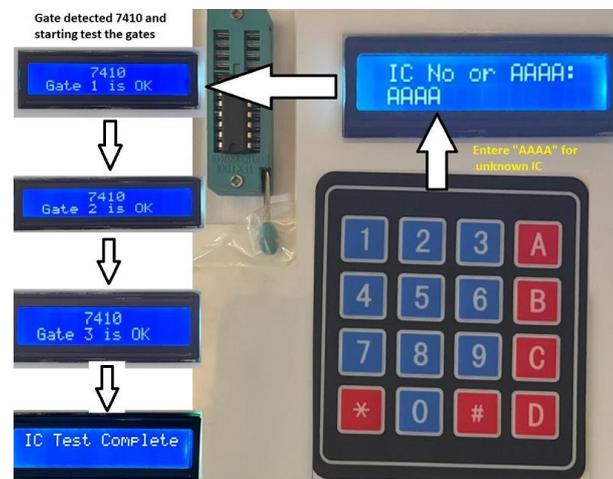


Figure 10. Unknown IC test (AAAA)

Table 1. The 74-series ICs that have been tested by the system

IC No.	Description	Company code
7400	quad 2- input NAND gate	SN74LS00
7402	quad 2- input NOR gate	SN74LS02
7404	hex inverter gate	SN74LS04
7408	quad 2- input AND gate	SN74LS08
7410	triple 3-input NAND gate	SN74LS10
7411	triple 3-input AND gate	SN74LS11
7420	dual 4-input NAND gate	SN74LS20
7421	dual 4-input AND gate	SN74LS21
7427	triple 3-input NOR gate	SN74LS27
7486	quad 2-input XOR gate	SN74LS86A

4. CONCLUSION

This research is to create and construct a gate-level logic IC tester for the 74 series ICs. This system was created using the Arduino Mega platform which includes 54 logic pins to cope with ICs up to 40 pins in size. It has been used to test logic ICs 7400, 7402, 7404, 7408, 7410, 7411, 7420, 7421, 7427, and 7486, the results are in good agreement with the specifications of those ICs. The future work will be related with applying this system to test the flip-flop ICs.

ACKNOWLEDGEMENTS

The authors would like to thank Tishk International University (TIU) for their support.

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