

## Electrical characterization of si nanowire GAA-TFET based on dimensions downscaling

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### Article Info

#### Article history:

Received Apr 30, 2020

Revised Aug 13, 2020

Accepted Sep 8, 2020

#### Keywords:

Downscaling

GAA

Nanowire

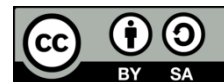
Sub-threshold swing

TFET

### ABSTRACT

This research paper explains the effect of the dimensions of Gate-all-around Si nanowire tunneling field effect transistor (GAA Si-NW TFET) on ON/OFF current ratio, drain induces barrier lowering (DIBL), sub-threshold swing (SS), and threshold voltage ( $V_T$ ). These parameters are critical factors of the characteristics of tunnel field effect transistors. The Silvaco TCAD has been used to study the electrical characteristics of Si-NW TFET. Output (gate voltage-drain current) characteristics with channel dimensions were simulated. Results show that 50nm long nanowires with 9nm-18nm diameter and 3nm oxide thickness tend to have the best nanowire tunnel field effect transistor (Si-NW TFET) characteristics.

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## 1. INTRODUCTION

The tunnel field-effect transistor (TFET) is a semiconductors device used to a promising candidate at low power applications in nanometer scales mostly because the conventional metal-oxide-semiconductor field effect transistor (MOSFET) approached the physical and thermal limits. However, the essential physical limitation of MOSFET that is to scale them at the submicron region is the pursuing short channel effects (SCEs) [1]. The silicon nanowire transistor is also used as a candidate device which has the excellent gate controlled and highly influenced electrical behavior to overcome the problems caused by short channel effects [2-5]. In the last decade, the rapid development in shrinking of semiconductors device led to the short channel effects as very harsh problem such as increasing drain induced barrier lowering (DIBL), and many research have been done in the last decade to find the substitutive device structure for striving improvements. Subsequently device structures such as double-gate (DG), surrounding-gate (SG), gate all around (GAA) and carbon nano tube (CNT) FinFETs and graphene-nano-ribbon (GNR) transistors have been incited for resolving the scaling matter of bulk transistors [6-11]. Gate all around-silicon nano wire tunneling FET (GAA-SiNWTFT) has most optimized gate structure than the FinFETs. The key performance for a transistor is the drain current ( $I_d$ ), drain induced barrier lowering (DIBL), threshold voltage ( $V_T$ ), sub-threshold slop (SS) and faster switching performance ( $I_{ON}/I_{OFF}$ ) which is related to the sub-threshold slop when the transistor operate at low voltage [12].

$$SS \cong \left(1 + \frac{C_d}{C_{ox}} \ln \frac{KT}{q}\right) \tag{1}$$

Where  $C_d$  and  $C_{ox}$  are the drain and oxide capacitance, respectively with:

$$\ln \frac{KT}{q} = 60 \text{ mV/dec} \tag{2}$$

The sub-threshold slop (SS) is the voltage applied on the gate to change the drain current by decade [13]. To obtaining a low sub-threshold slop ( $SS < 60\text{mV /dec}$ ) and high switching performance ( $I_{ON}/I_{OFF} > 10^5$ ) [14], the quantum mechanism in tunneling TFETs has been introduced as a substitution carrier injection mechanism in MOSFETs which suffers from thermal limitation [15-17]. Other advantages of the TFETs are to reduce leakage current, and to provide higher current than the MOSFET, better electrostatic control, prevention of the short channel effects and suitable to fabricate with CMOS processing techniques [18-22]. Therefore the TFETs have been gaining popularity over MOSFETs in the technology nodes [23]. Several excellent article and overview have been done in the last few years ago, which summarize the TFET modern on specific TFET topic [24]. According to aforementioned results that are about characterization and features for TFET, this paper is proposed .Therefore the importance of the work lies in what it shows from investigated characterization for electrical parameters which can be critical factor of TFET.

**2. RESEARCH METHOD**

The GAA NW Si-TFET is a P-I-N structure with an intrinsic semiconductor part (I) between heavily doped source ( $p^+$ ) and the drain ( $n^+$ ). By using band-to-band tunneling FET mechanism, gate all around controls the tunneling between the channel and (source and drain) regions as showed in Figure 1 [25] Figure 2 shows a cross-sectional area of the device. The silicon channel radius is (R) for the gate length (L) which has doping concentration with  $10^{16}$  per  $\text{cm}^{-3}$ ,  $\text{SiO}_2$  has been used as a gate oxide dielectric and the constant doping profile has been selected of  $10^{20}$  per  $\text{cm}^{-3}$  for the both source and drain region. The tunneling process is transfer electron or hole through the junction, this process causes pairs of electrons and holes, hence the transfer rates of electrons and holes are opposite and equal [26]. We used in this work non local band to band tunneling model to vestige the tunneling generation rate across a tunneling length and incorporates the change in the electric field along the tunneling length. This model is more accurate for reverse biased tunneling junction with high doping and conservation sub- threshold slop up to 60 mV/ dec.

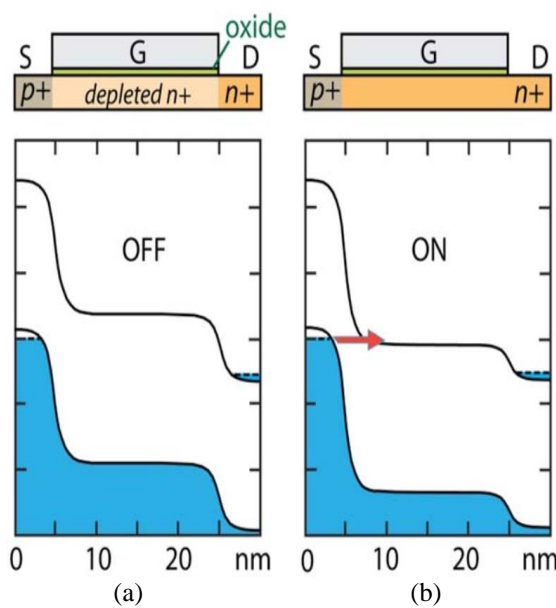


Figure 1. Energy band for a TFET a normally off device. (a) the gate fully depletes the channel, (b) a positive gate voltage turns the channel on [23]

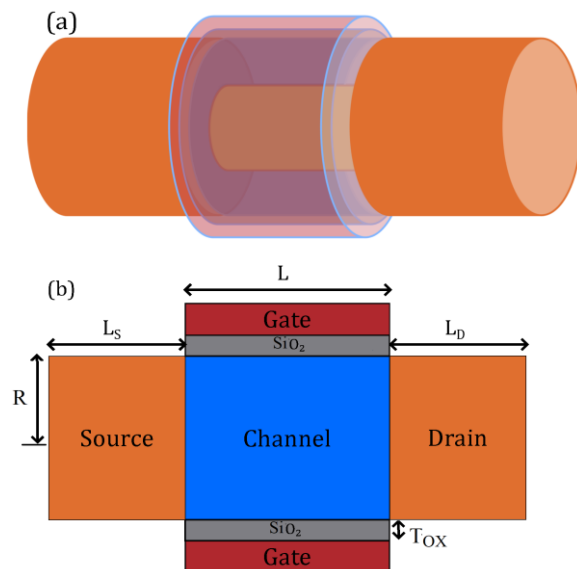


Figure 2. The schematic 3D structure, and (b) the overall dimension of GAA FET

The device has been structured and simulated by using Silvaco TCAD [27] in specified scaling down dimensions within underlying physics with tunneling phenomena proposed by Kane [28]. The designed TFET in this paper, simulate with various dimensions for channel radius (R), channel length (L) and gate oxide thickness ( $T_{OX}$ ) to study the electrical characterization and analysis importance parameters effects on the device such as DIBL, SS,  $G_m$ ,  $V_T$  and ON/OFF current ratio. The dimensions profile has been selected to be (25, 18, 9, 5) nm for channel radius, (200, 100, 50, 25) nm for channel length and (4, 3, 2, 1) nm for gate oxide thickness. The software can generate useful characteristic GAA TFET curves for researchers, especially to fully explain the underlying physics of TFET.

This simulation tool is utilized to investigate the characteristics of the Si-GAA TFET based on various channel's parameters. The output characteristic curves of the transistor under different conditions and with different parameters are considered. The effects of variable channel dimensions, namely; channel length, width and oxide thickness in addition to scaling factor of the TFET, are determined based on the I-V characteristics that derived from the simulation. In this paper, the  $I_d-V_g$  characteristics of transistor at the temperature of 300 K are simulated and evaluated with the simulation parameters for channel lengths, channel diameters, and channel oxide thicknesses have been listed in Table 1.

Table 1. Simulation parameters

Simulation type	Variable Parameters		Constant Parameters	
Channel length effect	Channel length (L)	(25, 50, 100, and 200) nm	Channel radius (R)	(5) nm
			Oxide thickness ( $T_{OX}$ )	(1) nm
			Channel Doping (P)	$10^{16} \text{ cm}^{-3}$
			Drain Doping ( $P^+$ )	$10^{20} \text{ cm}^{-3}$
			Source Doping ( $N^+$ )	$10^{20} \text{ cm}^{-3}$
			Drain length	80 nm
			Source length	80nm
			Channel length (L)	(200) nm
			Oxide thickness ( $T_{OX}$ )	(1) nm
			Channel Doping (P)	$10^{16} \text{ cm}^{-3}$
Channel radius effect	Channel radius (R)	(5, 9, 18, and 25) nm	Channel length (L)	(200) nm
			Oxide thickness ( $T_{OX}$ )	(1) nm
			Channel Doping (P)	$10^{16} \text{ cm}^{-3}$
			Drain Doping ( $P^+$ )	$10^{20} \text{ cm}^{-3}$
			Source Doping ( $N^+$ )	$10^{20} \text{ cm}^{-3}$
			Drain length	80 nm
			Source length	80nm
			Channel length (L)	(200) nm
			Channel radius (R)	(5) nm
			Channel Doping (P)	$10^{16} \text{ cm}^{-3}$
Channel Oxide thickness effect	Oxide thickness ( $T_{OX}$ )	(1, 2, 3, and 4) nm	Channel length (L)	(200) nm
			Channel radius (R)	(5) nm
			Channel Doping (P)	$10^{16} \text{ cm}^{-3}$
			Drain Doping ( $P^+$ )	$10^{20} \text{ cm}^{-3}$
			Source Doping ( $N^+$ )	$10^{20} \text{ cm}^{-3}$
			Drain length	80 nm
			Source length	80nm
			Channel length (L)	(200) nm
			Channel radius (R)	(5) nm
			Channel Doping (P)	$10^{16} \text{ cm}^{-3}$

Three simulation steps were conducted to evaluate the dimensions dependent performance of TFET in terms of the considered metrics. In the first step, channel length has been varied, whereas other channel dimensions (R and  $T_{OX}$ ) were kept with constant values. In the second step, the effect of changing channel diameter has been investigated with both channel length and oxide thickness of channel was kept constant. In the final step, oxide thickness was varied and length and radius of channel were fixed.

### 3. RESULTS AND DISCUSSIONS

In this section, the results of dimensional effect on the electrical characteristics presented and discussed. Downscaling of length of channel (L), radius of nanowire of channel (R), and oxide thickness ( $T_{OX}$ ) and its effect on the  $I_{ON}/I_{OFF}$  ratio, sub-threshold swing (SS), drain induced barrier lowering (DIBL), threshold voltage ( $V_T$ ), and transconductance ( $G_m$ ) of channel have been studied.

#### 3.1. Downscaling channel length

The result of the effect of scaling down of channel length (L) on the electrical characteristics of GAA NW-TFET has been investigated, the channel length L has been scaled down from 200nm to 25nm, whereas oxide thickness and radius were kept constant at 1 nm and 5 nm, respectively. Also, the drain voltage for transfer characteristics has been chosen to be  $V_{DD} = 1 \text{ V}$ . The simulation of transfer characteristics (drain current  $I_d$ -gate voltage  $V_g$ ) has been conducted with different values of channel lengths L, where  $L=25, 50, 100, 200\text{nm}$ .

Based on the obtained results that illustrated in Figure 3, the  $I_{ON}/I_{OFF}$  ratio exponentially increases with the channel length less than 100 nm, while, for channel length above 100nm the  $I_{ON}/I_{OFF}$  were almost constant. As shown in Figure 3, the maximum value of the  $I_{ON}/I_{OFF}$  ratio is more than  $3.2 \cdot 10^3$  at  $L \geq 100$  nm. Figure 4 shows the relation of SS and DIBL characteristic with channel length, this figure explain that the SS improved and decreased as the channel length increased up to 50nm and reached 72.6 mV/dec, while, for  $L \geq 50$ nm, the values of SS were almost constant. For DIBL, the results in Figure 4 shows that the DIBL decreases with increasing channel length up to 100nm, then the values of DIBL were almost constant at 106 mV/V.

Figure 5 shows the relation of length of gate with transconductance ( $G_m$ ) and threshold voltage ( $V_T$ ), both  $V_T$  and  $G_m$  increased linearly with  $L$  up to  $L=50$ nm, then both ( $G_m$  and  $V_T$ ) almost constant for  $L \geq 50$ nm. According these results the best and minimal  $L_g$  must be about 50 nm that has best DIBL,  $G_m$  and  $V_T$  with acceptable  $I_{ON}/I_{OFF}$ .

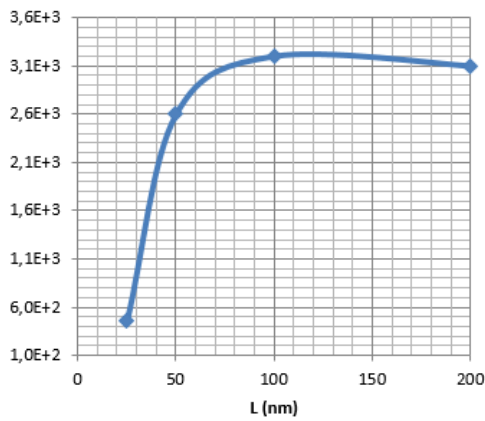


Figure 3. Characteristics of  $I_{ON}/I_{OFF}$  ratio with L

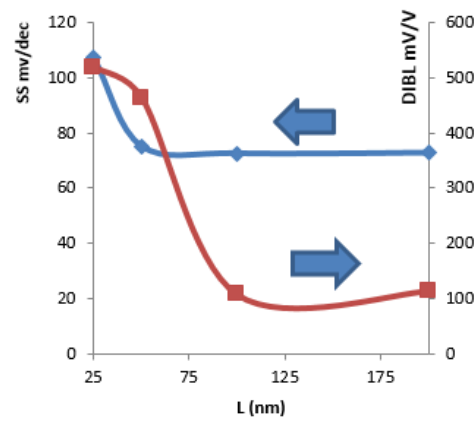


Figure 4. The characteristics of SS and DIBL with channel length

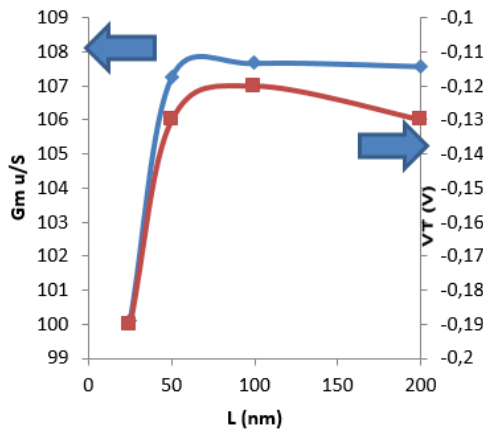


Figure 5. The length of gate effect on transconductance ( $G_m$ ) and threshold voltage ( $V_T$ )

### 3.2. Downscaling channel radius

The minimizing of channel radius  $R$  and its effect on the electrical characteristics of GAA TFET have been investigated in this section. The value of  $R$  was changed (5, 9, 18 and 25 nm) while  $L=200$ nm and  $T_{OX} = 15$  nm. Figure 6 shows the electrical characteristics of  $I_{ON}/I_{OFF}$  ratio depending on the effect of changing channel radius  $R$ . The  $I_{ON}/I_{OFF}$  ratio for both voltages ( $V_D = 1$  V and  $V_G = 1.5$  V). The  $I_{ON}/I_{OFF}$  ratio is increasing proportional with increasing channel radius. It is possible to recognize that at  $R$  lower than 10nm there are highly increasing in  $I_{ON}/I_{OFF}$  ratios, while at  $R$  higher than 10nm there are lower increasing in  $I_{ON}/I_{OFF}$  ratios. So, if the channel diameter minimize from 25nm to 10nm, the  $I_{ON}/I_{OFF}$  ratios with decreased

from  $3.9 \cdot 10^5$  to  $7 \cdot 10^4$  respectively. While, the minimizing the channel radius from 10nm to 5nm will drop down the  $I_{ON}/I_{OFF}$  ratios from  $7 \cdot 10^4$  to  $3.2 \cdot 10^3$  respectively.

Figure 7 depicts the variation of SS and DIBL values with variable channel radius. The SS highly improved and increased from 72.8 to 57.5 mV/dec when the radius changed from 5 to 10nm respectively, the SS increased slightly to 50 mV/dec when the radius increased to 25nm. Figure 7 illustrate that the BIDL behavior look like same as SS, the DIBL improved and dropped highly also from 116 to 60 mV/V with radius from 5 to 10 nm respectively, and dropped slightly from 60 to 38 mV/V with the range of channel radius 10 to 25nm.

Furthermore, the impacts of varying channel radius on  $V_T$  and  $G_m$  are illustrated in Figure 8. The threshold voltage is almost constant regardless channel width except at the  $R = 10$  nm, where  $V_T$  scores the highest value of 0.13 V. Finally, the  $G_m$  increased as channel radius increased. GGA TFET achieved higher  $G_m$  at  $D = 25$  nm, the  $G_m$  characteristics increased with decreasing  $R$  and achieved the lower value at  $D = 5$  nm. According these results the minimal  $R$  with good electrical characteristics must be about 10 nm that has best DIBL,  $G_m$  and  $V_T$  with acceptable  $I_{ON}/I_{OFF}$ .

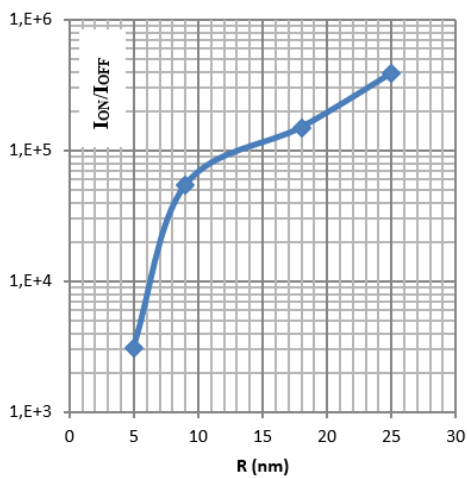


Figure 6. Characteristics of  $I_{ON}/I_{OFF}$  ratio with R

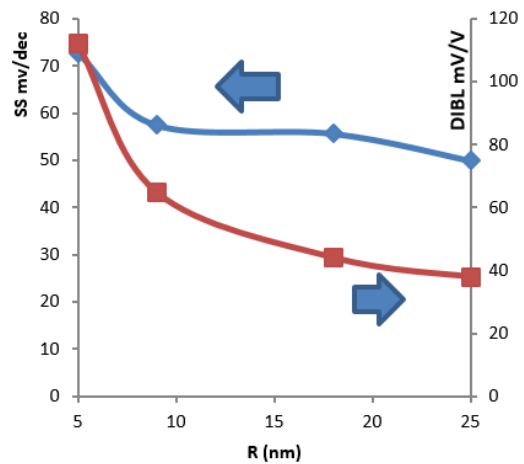


Figure 7. The variation of SS and DIBL with R

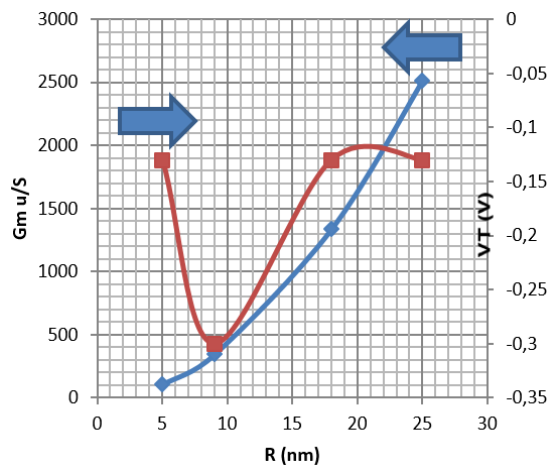


Figure 8. Characteristics of  $V_T$  and  $G_m$  with R

### 3.3. Downscaling channel oxide thickness

Figures 9 to 11 show the channel oxide thickness variation in relation to the electrical characteristics of GAA TFET. For this simulation step,  $T_{OX}$  has been varied (1, 2, 3 and 4 nm), the channel length and channel radius has been kept constant at 200 nm and 5nm respectively. Figure 9 illustrates the relation

between the  $I_{ON}/I_{OFF}$  ratio with the channel oxide thickness. The minimum  $I_{ON}/I_{OFF}$  ratio ( $3.1 \cdot 10^3$ ) with  $V_{DD} = 1$  V was obtained at minimum  $T_{OX} = 1$  nm and then increased to  $2.5 \cdot 10^{13}$  at  $T_{OX} = 4$  nm. From the results shown in Figure 10, it is clear that for a lower channel oxide thickness,  $T_{OX} = 1$  nm the TFET has shown worse SS characteristics with the best SS value of 72.8 mV/dec compared to other  $T_{OX}$  values. The SS improved with increasing  $T_{OX}$  and the best value (21.4 mV/V) was at  $T_{OX} = 3$ nm. Figure 10 also displays channel oxide thickness versus DIBL characteristics of TFET. DIBL increased linearly with increasing  $T_{OX}$ , the best value at  $T_{OX} = 1$ nm. Figure 11 represents the relation of both  $V_T$  and  $G_m$ ,  $G_m$  has a peak value at 2nm while  $V_T$  increased with increasing  $T_{OX}$  and its value almost constant after  $T_{OX} = 1$ nm. According these results the minimal  $T_{OX}$  with good electrical characteristics must be 2 nm that has best DIBL,  $G_m$  and  $V_T$  with acceptable  $I_{ON}/I_{OFF}$ .

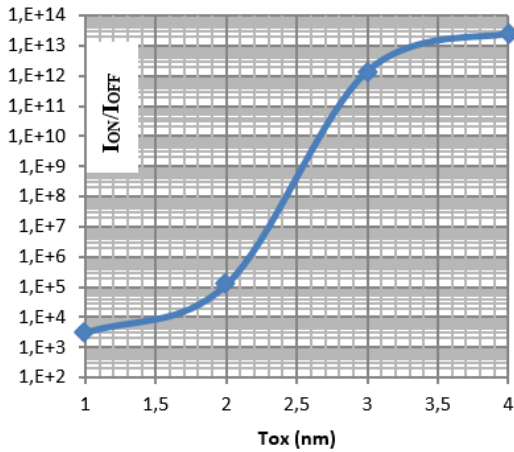


Figure 9. Characteristics of  $I_{ON}/I_{OFF}$  ratio with  $T_{OX}$

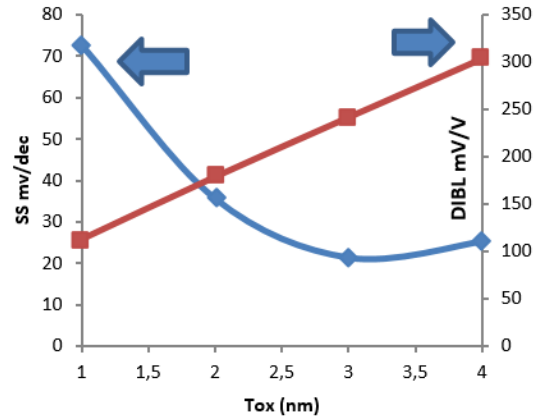


Figure 10. The characteristics of SS and DIBL with  $T_{OX}$

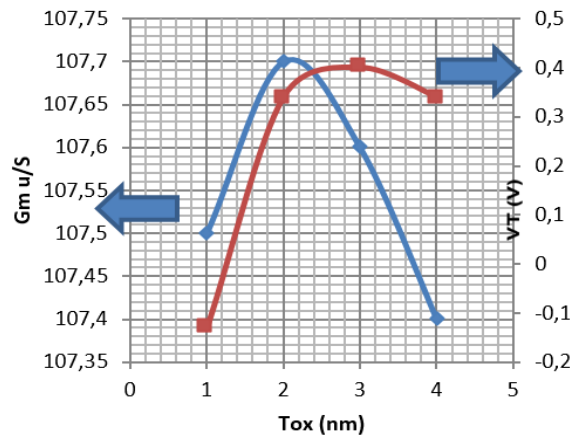


Figure 11. Characteristics of  $V_T$  and  $G_m$  with  $T_{OX}$

#### 4. CONCLUSION

The downscaling effect on the electrical characteristics of GAA Si-NW TFET has been investigated, TCAD simulation tool has been used to create the output characteristics of TFET and the critical parameters related to the electrical characteristics transistor. Downscaling of length of channel ( $L$ ), radius of nanowire of channel ( $R$ ), and oxide thickness ( $T_{OX}$ ) and its effect on the  $I_{ON}/I_{OFF}$  ratio, sub-threshold swing (SS), drain induced barrier lowering (DIBL), threshold voltage ( $V_T$ ), and transconductance ( $G_m$ ) of channel have been studied. The results shows that the minimal channel length with good electrical characteristics was at 50nm, the minimal channel radius with good electrical characteristics was at 10nm, and finally, the minimal channel oxide thickness with good electrical characteristics was at range 2 to 3nm.

## ACKNOWLEDGEMENTS

The authors would like to thank Ishik International university (TIU), University of Mosul, and University Malaysia Pahang (UMP) for their support, This work was supported by the RDU Grant (No: RDU1803150) of the Universiti Malaysia Pahang, Malaysia.

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